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DNC / file transfer settings for Cincinnati Acramatic 850. Set the following parameters on the machine: Parameter. Value. Baud rate: 9600: Parity: None: Data bits: 8: Stop Bits: 1: Some of the above settings seem to conflict with those in ConnectCNC; but the control counts the even parity bit as a data bit. Set ConnectCNC as follows: Common Settings . Name: Acramatic 950: Baudrate: 9600: Data ...

ConnectCNC settings for Cincinnati Acramatic 950

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Acramatic 2100 Cincinnati CNC, I recently trained four people on some Cincinnati Arrow machines with the Cincinnati Acramatic 2100 control. Vertical Machining Centres that go from a 500 small machine up to 3 metre X axis machine. Some have Fanuc controls but these machines have the Cincinnati Acramatic 2100 control.

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