

## Mercruiser 470 Repair Manual

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transom plate mounting brackets. Install hose clamps over the rubber  
exhaust elbow bellows, then fit bellows over the exhaust manifold  
outlet and tighten the clamps securely. See Figure 7. CAUTION

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The 470 uses an aluminum block which was designed and manufactured by Mercury Marine. The iron head was from a Ford 460 V8 engine. The 470 block was also used in the 170, 165 (3.7 Liter), 485 (4 barrel), 488 (4 barrel), 190 (4 barrel), and the 180 (3.7LX with 4 barrel). All of the 470 and 3.7L versions used closed cooling systems.

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